

TRUCK CRANE

TG-450M

JAPANESE SPECIFICATIONS

CARRIER MODEL	OUTLINE	SPEC. NO.
NISSAN DIESEL K-KG54T	E costion Boom 3 stone lib	TG-450M-3-10101
MITSUBISHI P-K450	5-section Boom, 2-stage Jib	TG-450M-3-20101

Control No. JA-01

TG-450M

CRANE SPECIFICATIONS

CRANE	CAPAC	ITY
10.65m	Boom	45,

10.65m	Boom	45,000kg	at 3.0m	(11 part-line)
18.0m	Boom	28,000kg	at 5.0m	(7 part-line)
25.3m	Boom	20,000kg	at 6.0m	(5 part-line)
32.7m	Boom	13,000kg	at 7.5m	(4 part-line)
40.0m	Boom	7,500kg	at 10.0m	(2 part-line)
9.0m	Jib	3,500kg		(1 part-line)
16.0m	Jib	2,300kg	at 78°	(1 part-line)
Single t	ор	4,000kg		(1 part-line)

MAX. LIFTING HEIGHT

Boom	39.5m
Jib	55.5m

MAX. WORKING RADIUS

30.0m (Standard)

34.0m (With device for heavy-duty work)

Jib 36.5m (Standard)

39.3m (With device for heavy-duty work)

BOOM LENGTH

10.65m - 40.0m

BOOM EXTENSION

29.35m

BOOM EXTENSION SPEED

29.35m / 120s JIB LENGTH

9.0m, 16.0m

MAIN WINCH SINGLE LINE SPEED

High range: 100m/min (3rd laver) Low range: 45m/min (3rd layer)

MAIN WINCH HOOK SPEED

High range: 9.0m/min (11 part-line) Low range: 4.0m/min (11 part-line)

AUXILIARY WINCH SINGLE LINE SPEED High range: 93m/min (2nd layer)

Low range: 42m/min (2nd layer) **AUXILIARY WINCH HOOK SPEED** High range:

93m/min (1 part-line)

Low range: 42m/min (1 part-line) BOOM ELEVATION ANGLE

-3° - 80°

BOOM ELEVATION SPEED

-3° - 80° / 68s

SWING ANGLE

360° continue

SWING SPEED

2.0 rpm

WIRE ROPE

Main Winch

18mm × 185m (Diameter × Length) 7×7+6×Fi(29) Class C ordinary · Z twist Spin-resistant wire rope

Breaking strength 24.3t

Auxiliary Winch

18mm × 130m (Diameter × Length) 7×7+6×Fi(29) Class B ordinary · Z twist Spin-resistant wire rope

Breaking strength 22.3t

5-section power telescoping boom of hexagonal box construction

(stages 2,3: synchronized; stage 4,5: synchronized)

BOOM EXTENSION

3 double-acting hydraulic cylinder 1 wire rope type telescoping device

2-staged swingaround boon extensions. (stages 2: pull-out type) Triple offset (5°, 25°, 45°) type

SINGLE TOP

Single sheave. Mounted to main boom head for single line work.

Hydraulic motor driven planetary gear reducer. With free-fall device. Automatic brake (with foot brake for free-fall device) 2 single winches

BOOM ELEVATION

2 double-acting hydraulic cylinders

SWING

Hydraulic motor driven planetary gear reducer Swing bearing Hand brake

Swing free/lock changeover type

OUTRIGGERS

Fully hydraulic H-type (Floats mounted integrally) Slides and jacks each provided with independent operation device. Full extended width 6.8m

Middle extended width 4.6m

Hydraulic operated type

MAX. OUTRIGGER LOAD

HYDRAULIC PUMPS

4 gear pumps

HYDRAULIC OIL TANK CAPACITY

675liters

SAFETY DEVICES

Automatic moment limiter (AML) With working range limiting function Over-winding cutout

Level gauge

Working area control device

Hook safety latch

Cable follower Winch drum lock

Winch drum rotation indicator

Hydraulic safety valve

Telescopic counterbalance valve Elevation counterbalance valve

Jack pilot check valve

Front jack over load alarm

EQUIPMENTS

Crane cab heater Oil cooler

Boom angle indicato

Radio

Block

OPTIONAL EQUIPMENT

Device for heavy-duty work



CARRIER SPECIFICATIONS

MANUFACTURER

NISSAN DIESEL MOTOR CO., LTD

CARRIER MODEL

P-KG54T

ENGINE

Model RF8

4-cycle V8-cylinder, direct-injection, water-cooled Type

diesel engine

Piston displacement 16,991cc

340PS at 2,200rpm Max. output Max. torque 120kg·m at 1,200rpm

Dry single-plate coil spring type

TRANSMISSION

7-forward and 1-reverse speeds

Synchronized-mesh gear (for 2nd - 7th speeds)

REDUCER

Hypoid gear type

FRONT AXLE

Reverse Elliot-type steel pipe cross section (with stabilizers on front and rear axles)

REAR AXLE

Full floating, cast torque rods

SUSPENSION

Front Laminated leaf spring type Equalizer and torque rods Rear

Recirculating ball screw type with linkage power assistance

BRAKE SYSTEM

Service Brake

2-circuit air brake, 8-wheels internal expanding brake

Parking Brake

Mechanically operated, duo-servo shoe type acting on drum at transmission case rear.

Auxiliary Brake

Electro-pneumatic operated exhaust brake

Emergency

Spring brake

ELECTRIC SYSTEM

24 V DC. 2 batteries of 12V-115F51 (96Ah)

FUEL TANK CAPACITY

300 liters

CAB

Two-man type

TIRES

Front 13.00-20-20PR Rear 11.00-20-14PR

STANDARD EQUIPMENTS

Car heater Car radio

GENERAL DATA

DIMENSIONS

12,840mm Overall length 2,820mm Overall width Overall height 3,750mm

Wheel base 1,470mm+3,780mm+1,400mm=6,650mm

Tread Front 2,230mm 2,110mm Rear

WEIGHTS

Gross vehicle weight

37,230kg Total 16,320kg Front 20,910kg Rear

PERFORMANCE

65km/h Max. traveling speed Min. traveling speed 1.2km/h Gradeability (tan θ) 0.57 Min. turning radius 11.0m



CARRIER SPECIFICATIONS

MANUFACTURER

MITSUBISHI MOTOR CORPORATION

CARRIER MODEL

P-K450

ENGINE

Model 8DC9

4-cycle V8-cylinder, direct-injection, water-cooled

diesel engine

Piston displacement 16,031cc

Max. output Max. torque

320PS at 2,200rpm 110kg·m at 1,400rpm

CLUTCH

Dry single-plate type

Hydraulic control with clutch booster

TRANSMISSION

10-forward and 2-reverse speeds

Constant-mesh gear (1st speed, 2nd speed, reverse) Synchronized-mesh gear (for 3rd – 10th speeds)

REDUCER

1-stage speed reduction type

Hypoid gear type

Reverse-elliot type steering knuckles

Full-floating type, cast-steel housing

SUSPENSION

Laminated semi-elliptical leaf spring type

With torsion bar stabilizer (only for the front front axle)

Rear Equalizer beam and torque rod type

STEERING

Recirculating ball screw type

With linkage type hydraulic power booster

BRAKE SYSTEM

Service Brake

2-circuit air brakes for all wheels

Leading and trailing shoe type. Parking Brake

Spring brake, acting on 4 rear wheels

Auxiliary Brake

Exhaust brake

ELECTRIC SYSTEM

24 V DC. 2 batteries of 12V-145F51 (112Ah)

FUEL TANK CAPACITY

300 liters

CAB

Two-man type

TIRES

Front 13.00-20-20PR

11.00-20-14PR

STANDARD EQUIPMENTS

Car heater

Car radio

GENERAL DATA

DIMENSIONS

Overall length 12,860mm Overall width 2,820mm

Overall height 3,750mm Wheel base 1,450mm+3,850mm+1,350mm=6,650mm

Tread Front 2,240mm

Rear 2,050mm

WEIGHTS

Gross vehicle weight

Total 37,340kg 16,335kg Front Rear 21,005kg

PERFORMANCE

Max. traveling speed 70km/h Min. traveling speed 1.9km/h Gradeability (tan θ) 0.31 Min. turning radius 11.0m

TOTAL RATED LOADS

(1) Standard specifications (i) [BOOM]

Unit:ton

Outriggers fully extended + Front jack (360°) Outriggers fully extended (Over rear Over sides)									
A B (m)	10.65 m	18.0 m	25.3 m	32.7 m	40.0 m				
3.0	45.00	28.00							
3.5	40.50	28.00							
4.0	36.50	28.00	20.00						
4.5	33.00	28.00	20.00						
5.0	30.20	28.00	20.00						
5.5	27.50	25.60	20.00	13.00					
6.0	25.00	23.50	20.00	13.00					
6.5	22.70	21.80	18.10	13.00	7.50				
7.0	20.70	20.00	16.80	13.00	7.50				
7.5	18.90	18.50	15.70	13.00	7.50				
8.0	17.40	17.00	14.80	12.30	7.50				
8.5	15.40	15.30	14.00	11.60	7.50				
9.0	13.85	13.65	13.20	11.00	7.50				
10.0		10.95	10.85	10.00	7.50				
11.0		9.00	8.85	9.10	6.95				
12.0		7.50	7.35	8.20	6.45				
13.0		6.30	6.15	6.95	6.00				
14.0		5.35	5.20	6.00	5.60				
16.0		3.85	3.70	4.50	4.80				
18.0			2.50	3.40	3.95				
20.0			1.60	2.45	3.10				
22.0			0.85	1.75	2.35				
24.0				1.15	1.75				
26.0				0.65	1.25				
28.0					0.85				
30.0					0.50				

A = Boom length

 $B = Working\ radius$

(1) Standard specifications (ii) [JIB]

Unit:ton

· Outriggers fully extended + Front jack (360°) · Outriggers fully extended (Over rear · Over sides)									
C		9.0 m			1 6. 0 r	n			
E(°)	5 .	25.	45	5	25	4 5 *			
80	3.50	2.20	1.20	2.30	1.10	0.60			
79	3.50	2.20	1.20	2.30	1.10	0.60			
78	3.50	2.20	1.20	2.30	1.10	0.60			
77	3.32	2.14	1.19	2.18	1.07	0.59			
76	3.13	2.08	1.18	2.06	1.05	0.59			
75	2.97	2.02	1.17	1.96	1.02	0.58			
73	2.68	1.91	1.15	1.78	0.97	0.57			
70	2.33	1.74	1.11	1.56	0.91	0.56			
68	2.15	1.64	1.09	1.44	0.87	0.54			
65	1.91	1.49	1.07	1.27	0.81	0.53			
63	1.78	1.39	1.03	1.18	0.78	0.51			
60	1.45	1.25	1.00	1.06	0.74	0.50			
58	1.16	1.03	0.98	0.93	0.68	0.49			
55	0.82	0.69	0.66	0.63	0.47				
53	0.62								

C = Jib length

D = Jib offset

E = Boom angle

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(1) Standard specifications (iii) [BOOM]

Unit:ton

	Without o	utriggers rear)					
A B (m)	10.65 m	18.0 m	25.3 m	32.7 m	40.0 m	A B(m)	10.65 m
3.0	40.00	28.00				3.0	8.00
3.5	34.00	28.00				3.5	6.40
4.0	28.60	28.00	20.00			4.0	5.10
4.5	26.20	26.05	20.00		-	4.5	4.20
5.0	19.60	19.50	19.40			5.0	3.40
5.5	15.40	15.25	15.20	13.00		5.5	2.80
6.0	12.60	12.30	12.25	13.00		6.0	2.30
6.5	10.40	10.15	10.10	11.30	7.50	6.5	1.90
7.0	8.70	8.50	8.45	9.60	7.50	7.0	1.60
7.5	7.40	7.20	7.20	8.20	7.50	7.5	1.25
8.0	6.30	6.25	6.15	7.10	7.50	8.0	1.00
8.5	5.40	5.40	5.30	6.15	6.90	A = Boom	length
9.0	4.65	4.65	4.55	5.40	6.10	B = Work	_
10.0		3.50	3.35	4.15	4.85		
11.0		2.50	2.45	3.30	3.85]	
12.0		1.65	1.65	2.65	3.15		
13.0				1.95	2.50		
14.0		-		1.40	1.95]	
16.0					1.15]	

(1) Standard specifications (iv) [JIB]

Unit: ton · Outriggers middle extended (360°) · Outriggers fully extended (Over front) C 9.0 m 16.0 m \mathbf{D} 5 * 25. 45. 5 . 25' 45. E(°) 80 3.502.20 1.20 2.30 1.10 0.60 79 3.502.20 1.20 2.30 1.10 0.60 78 3.50 2.20 1.20 2.30 1.10 0.60 77 3.10 2.141.19 2.18 1.07 0.59 76 2.65 2.08 1.18 2.06 1.05 0.5975 2.25 1.85 1.17 1.70 1.02 73 1.55 1.30

C = Jib length D = Jib offset E = Boom angle

NOTES:

- 1. The total rated loads shown are for the case when the outriggers are set horizontally on firm ground. The values are based on the crane strength.
- 2. The weights of slings and hooks (400kg for a 45 ton capacity hook, 200kg for a 12 ton capacity hook and 100kg for a 4 ton capacity hook) are included in the total rated loads shown.
- 3. The total rated load is based on the actual working radius including the deflection of the boom.
- 4. The chart below shows the standard number of part lines for each boom length. The load per line should not exceed 4.0t for both the main winch and the auxiliary winch.

A	10.65m	18.0 m	25.3 m	32.7 m	40.0 m	J
H	11	7	5	4	2	1

A = Boom length H = No. of part-line J = Jib / Single top

- 5. As a rule, free-fall operations should be performed only when lowering the hook alone. If a hoisted load must be lowered by free-fall operation, the load must be kept below 1/5th of the total rated load (the load per line must be 0.8t or less for both the main and the auxiliary winches) and sudden braking operations must be avoided. Free-fall operations should not be performed without the outriggers.
- 6. The total rated load for the single top is the same as that of the boom and must not exceed 4.0 tons. However, when hooks, slings, etc. are mounted on the boom, one should work with the total rated load obtained by subtracting the weights of the hooks, slings, etc. mounted on the boom from the total rated load of the boom.

(2) Specifications for the case when the device for heavy-duty work (option) is mounted [BOOM] Unit ton

[BOOIVI] U											
	· Outriggers fully extended + Front jack (360°) · Outriggers fully extended (Over rear · Over sides)										
A	10.65	10.0	05.0	00.7	40.0						
B(m)	10.65 m	18.0 m	25.3 m	32.7 m	40.0 m						
3.0	45.00	28.00									
3.5	40.50	28.00									
4.0	36.50	28.00	20.00								
4.5	33.00	28.00	20.00		•.						
5.0	30.20	28.00	20.00								
5.5	27.50	25.60	20.00	13.00	-						
6.0	25.00	23.50	20.00	13.00							
6.5	22.70	21.80	18.10	13.00	7.50						
7.0	20.70	20.00	16.80	13.00	7.50						
7.5	18.90	18.50	15.70	13.00	7.50						
8.0	17.40	17.00	14.80	12.30	7.50						
8.5	16.05	15.70	14.00	11.60	7.50						
9.0	14.90	14.70	13.20	11.00	7.50						
10.0		12.20	11.80	10.00	7.50						
11.0		10.15	10.00	9.10	6.95						
12.0		8.50	8.35	8.30	6.45						
13.0		7.30	7.15	7.65	6.00						
14.0	-	6.25	6.10	6.95	5.60						
16.0		4.60	4.50	5.35	4.80						
18.0			3.35	4.15	4.05						
20.0			2.35	3.20	3.55						
22.0			1.60	2.45	3.00						
24.0				1.80	2.35						
26.0				1.30	1.80						
28.0				0.85	1.35						
30.0					1.00						
32.0					0.70						
34.0					0.40						

A = Boom length

B = Working radius

(2) Specifications for the case when the device for heavy-duty work (option) is mounted (ii) [JIB]

					U	nit : ton			
Outriggers fully extended + Front jack (360°) Outriggers fully extended (Over rear Over sides)									
C		9.0 m			1 6.0	n			
E(°)	5	25	45	5	25	45			
80	3.50	2.20	1.20	2.30	1.10	0.60			
79	3.50	2.20	1.20	2.30	1.10	0.60			
78	3.50	2.20	1.20	2.30	1.10	0.60			
77	3.32	2.14	1.19	2.18	1.07	0.59			
76	3.13	2.08	1.18	2.06	1.05	0.59			
75	2.97	2.02	1.17	1.96	1.02	0.58			
73	2.68	1.91	1.15	1.78	0.97	0.57			
70	2.33	1.74	1.11	1.56	0.91	0.56			
68	2.15	1.64	1.09	1.44	0.87	0.54			
- 65	1.91	1.49	1.07	1.27	0.81	0.53			
63	1.78	1.39	1.03	1.18	0.78	0.51			
60	1.60	1.26	1.00	1.06	0.74	0.50			
58	1.46	1.19	0.98	0.98	0.72	0.49			
55	1.15	1.02	0.94	0.90	0.70	0.47			
53	0.94	0.80	0.76	0.72	0.56	0.46			
50	0.66	0.52	0.48	0.45					

C = Jib length

D = Jib offset

E = Boom angle

(2) Specifications for the case when the device for heavy-duty work (option) is mounted (iii) [BOOM]

Unit: ton

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		Jiiit. toli					
		outriggers r rear)					
A	10.05	10.0	05.0	20.7	40.0	A	10.05
	10.65 m	18.0 m	25.3 m	32.7 m	40.0 m		10.65 m
B (m)						B (m)	_
3.0	40.00	28.00				3.0	8.00
3.5	35.00	28.00				3.5	6.40
4.0	30.00	28.00	20.00			4.0	5.10
4.5	26.60	26.50	20.00			4.5	4.20
5.0	23.45	23.35	20.00			5.0	3.40
5.5	18.55	18.40	18.35	13.00		5.5	2.80
6.0	15.10	15.00	14.95	13.00		6.0	2.30
6.5	12.60	12.50	12.40	13.00	7.50	6.5	1.90
7.0	10.65	10.55	10.50	11.65	7.50	7.0	1.60
7.5	9.10	9.00	8.95	10.05	7.50	7.5	1.25
8.0	7.85	7.80	7.70	8.75	7.50	8.0	1.00
8.5	6.85	6.75	6.70	7.70	7.50	A = Boom	length
9.0	6.00	5.90	5.80	6.80	6.90	B = Work	ing radius
10.0		4.50	4.45	5.40	6.05		
11.0		3.45	3.35	4.30	4.95		
12.0		2.60	2.50	3.45	4.05		
13.0		1.95	1.75	2.75	3.35		
14.0		1.35	1.15	2.10	2.80		
16.0				1.15	1.75		
18.0			\ 		1.10		

(2) Specifications for the case when the device for heavy-duty work (option) is mounted

(iv) [JIB]

Unit: ton

Cinc. ton									
· Outriggers middle extended (360°) · Outriggers fully extended (Over front)									
C		9.0 m			1 6.0 m				
E(°)	5.	25.	4 5	5 .	25.	45			
80	3.50	2.20	1.20	2.30	1.10	0.60			
79	3.50	2.20	1.20	2.30	1.10	0.60			
78	3.50	2.20	1.20	2.30	1.10	0.60			
77	3.32	2.14	1.19	2.18	1.07	0.59			
76	3.13	2.08	1.18	2.06	1.05	0.59			
75	2.95	2.02	1.17	1.96	1.02	0.58			
73	2.20	1.80	1.15	1.78	0.97				
70	1.35								

C = Jib length D = Jib offset E = Boom angle

NOTES:

- 1. The total rated loads shown are for the case when the outriggers are set horizontally on firm ground. The values are based
- 2. The weights of slings and hooks (400kg for a 45 ton capacity hook, 200kg for a 12 ton capacity hook and 100kg for a 4 ton capacity hook) are included in the total rated loads shown.
- 3. The total rated load is based on the actual working radius including the deflection of the boom.
- 4. The chart below shows the standard number of part lines for each boom length. The load per line should not exceed 4.0t for both the main winch and the auxiliary winch.

A	10.65m	18.0 m	25.3 m	32.7 m	40.0 m	J
Н	11	7	5	4	2	1

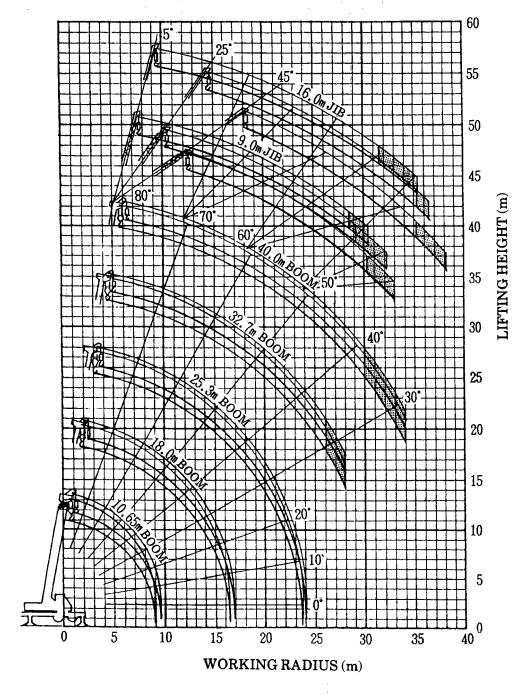
A = Boom length H = No. of part-line J = Jib / Single top

- 5. As a rule, free-fall operations should be performed only when lowering the hook alone. If a hoisted load must be lowered by free-fall operation, the load must be kept below 1/5th of the total rated load (the load per line must be 0.8t or less for both the main and the auxiliary winches) and sudden braking operations must be avoided. Free-fall operations should not be performed without the outriggers.
- 6. The total rated load for the single top is the same as that of the boom and must not exceed 4.0 tons. However, when hooks, slings, etc. are mounted on the boom, one should work with the total rated load obtained by subtracting the weights of the hooks, slings, etc. mounted on the boom from the total rated load of the boom.

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WORKING RADIUS - LIFTING HEIGHT



NOTES:

- 1. The deflection of the boom is not incorporated in the figure above.
- 2. The above chart is for the case where the outriggers are fully extended and where the front jack are used (over 360°)
- 3. The area in the diagram applies only to the case when the device for heavy-duty work (option) is mounted.

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DIMENSIONS (1/100)

